

Laser Cladding

Nozzle Technology



# Fraunhofer

USA

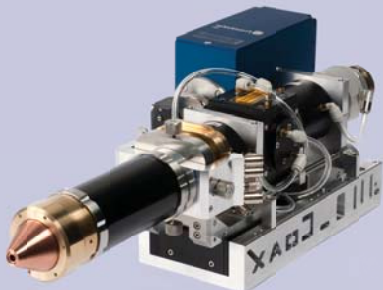
## Center for Coatings and Laser Applications



*Fraunhofer COAX8 Nozzle for General Cladding, Repair & Remanufacturing*



*Fraunhofer COAX12 Nozzle for 3D Deposition*



*Fraunhofer COAXpowerline for super high deposition rates*



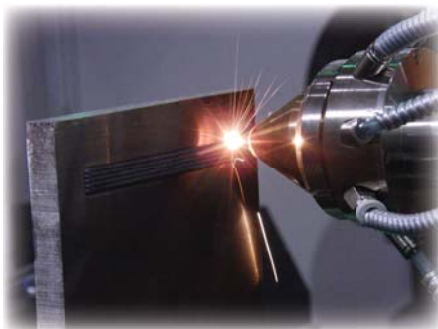
*Fraunhofer COAX13 Nozzle for difficult-to-access areas*



*Fraunhofer Cyclone Nozzle with XYZ positioning unit*

### COAX Series

The Powder is delivered coaxially and concentric to the laser beam. This allows multidirectional Cladding. Nozzle tips can be configured for fine deposition or for high deposition rates with large track widths.



*Horizontal Laser Cladding Process with COAX12 Nozzle*

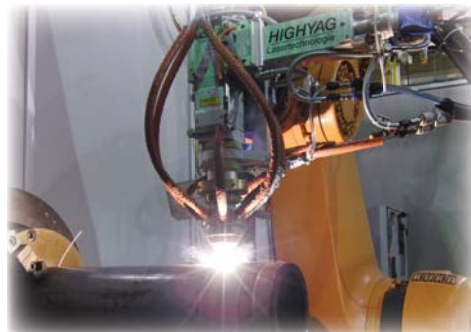
### Fraunhofer Laser Cladding Technology

Through years of experience in laser cladding process development, Fraunhofer has developed laser cladding nozzles for a variety of applications. Basic configurations include coaxial powder feeding (COAX series) and side axis feeding nozzles (Cyclone nozzle). The nozzles are suitable for CO<sub>2</sub>, fiber, disk, and diode lasers. Nozzles can be customized for each application.



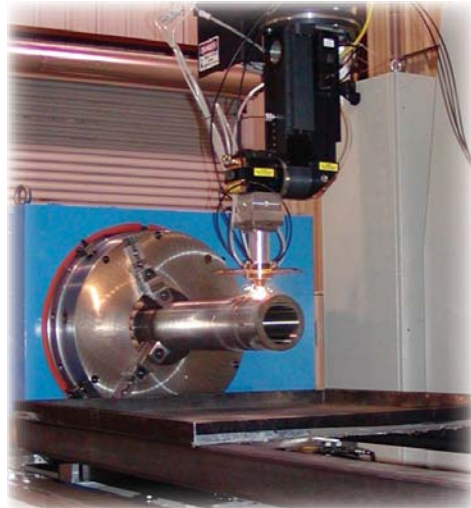
*Laser Cladding Process with Cyclone Nozzle (side-axis feed design)*

### Laser Cladding System Integration



*Fraunhofer CCL Robotic Workcell for Laser Cladding*

Fraunhofer offers its expertise in laser cladding and process equipment to perform system integration of turn-key pilot cladding systems. We can provide you with the latest in laser technology for a cost-effective solution for coating or repair of your components. Systems can be developed with CNC or robotic handling systems, and with CO<sub>2</sub> or fiber delivered lasers (diode, fiber or disk). With its systems Fraunhofer performs on-site training & support of your personnel, to help you master the process.



*CNC Laser Cladding System for large Oil Drilling Components*

Making innovation a reality